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... Honda B-series  
engines are some of  
the most popular for  
enthusiasts to swap,  
and they came in many  
popular Honda and  
Acura models over the  
years, including the  
Civic, Integra, Accord,  
Prelude, CRX, del Sol,  
and even the CR-V.



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For our engine project rebuild, we headed over to Plan B Motorsports in Irvine, California, Plan B

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Motorsports is a high-performance shop and engine builder specializing in Honda and Acura engines. Given the variety of B-Series engines available on the market, it was tough for us to decide which one to rebuild for this project.

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clean-up, final engine  
assembly, and start-up.

This book is essential  
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rebuild their Honda B-  
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We've compiled a comprehensive guide to building a Honda engine including, B, D, F, and K series engines. - Super Street Magazine

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**Engines by Jason Siu**

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REBUILD ...**

Are you an aspiring mechanic? How about a hands-on person with a couple free days and a spirit of ingenuity? In this three-part video tutorial, learn from Evans Tuning how to build a B-series Honda engine. Get step by

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step instructions on how to build this engine from scratch, from start to finish.

## **How to Build a B-series Honda engine « Auto Maintenance**

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The information provided here can serve as a reference to not only familiarize yourself with the Honda B-Series engine, but also give you the foundation you need

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for your rebuild. To

start, we can look back

to the 1986-1987

Prelude 2.0Si and the

1986-1989 Honda

Vigor and Accord,

where the B20A engine

was first introduced in

Japan.

## **Techtips - An Introduction to the Honda B-Series Engine**

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